



# PXH140 Owner's Manual



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Dear valued customer,

Thank you for purchasing a White Knight PXH140 pump.

Our dedicated team designs products to meet your exacting specifications with a demonstrated commitment to quality that goes beyond mere words and fancy slogans.

Our patented designs offer a variety of size and material options to meet stringent requirements of high-pressure chemical delivery systems, high-temperature re-circulation processes, chemical reclaim and bulk transport applications, slurry systems, and more. Our safe, reliable products offer superior performance, optimized efficiency, and simplified maintenance.

White Knight is able to provide the highest quality fluid handling products through controlled, consistent in-house engineering and manufacturing. Through continued significant investments in engineering and manufacturing, we lead the industry with new technologies and products.

White Knight has received numerous awards for innovation and manufacturing programs. We rigorously manage our quality assurance processes to ensure consistency and reliability. Our quality controls include strict cleanliness procedures and consistent manufacturing processes. For example, high-purity product assembly, testing, and packaging is performed in a Class 100 cleanroom.

Please peruse this manual before installing your White Knight product. It details installation requirements and setup instructions, and provides additional information and accessories for enhanced functionality.

Our team has gone to great lengths to ensure our products serve your needs and meet your requirements.

Further, we provide the highest quality products at the best value, and we back them up with excellent warranties and world class support.

Thank you for your confidence and trust in White Knight products.

Sincerely,

White Knight Fluid Handling





# 1. Product Information

## 1.1 Specifications & Performance

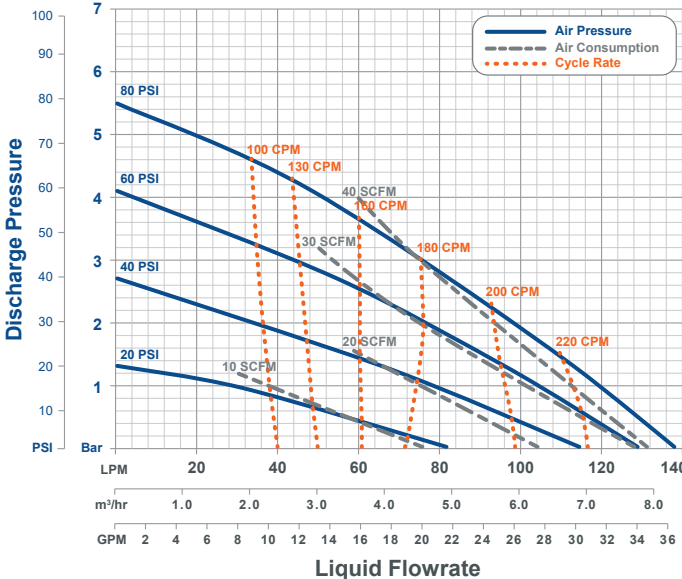
<b>Model</b>	<b>PXH140</b>
<b>Max Flow Rate*</b>	137.8 lpm (36.4 gpm)
<b>Displacement Per Cycle*</b>	0.5 liters (0.132 gal)
<b>Cycles per min</b>	247 max
<b>Air Connection</b>	3/8 in
<b>Weight</b>	17.2 kg (38 lb)
<b>Suction Lift*</b>	1 m (3 ft)
<b>Sound</b>	<b>Pressure**</b>
	<b>Power**</b>

\* May vary by configuration or system. Suction lift diminishes over time. Recommended installation level less than 3 ft above source. To calculate displacement, divide flow rate by CPM.  
 \*\* Sound measured in accordance with ISO9614-2:1997.

<b>Max Fluid Temperature</b>	145°C (293°F)
<b>Environmental Temperature</b>	min: 0°C (32°F) max: 50°C (122°F)
<b>Max Supply Air Pressure</b>	5.5 Bar (80 psi)
<b>Min Startup Air Pressure</b>	1.4 Bar (20 psi)
<b>Fluid Path Materials</b>	PTFE, PFA
<b>Non-Fluid Path Materials</b>	PTFE, PFA, SS

<b>Stroke Detection</b>	Proximity stroke detection
<b>Leak Detection</b>	Fiber optic with or without sensor, or conductivity
<b>Electronic Control</b>	CPC, CPT, or custom. Call for details.

### PXH140 Performance



#### How to Read Charts

Draw a horizontal line at your discharge pressure and vertical line at desired flow rate. At line intersect, estimate required air pressure, resultant cycle rate and air consumption.

#### Example

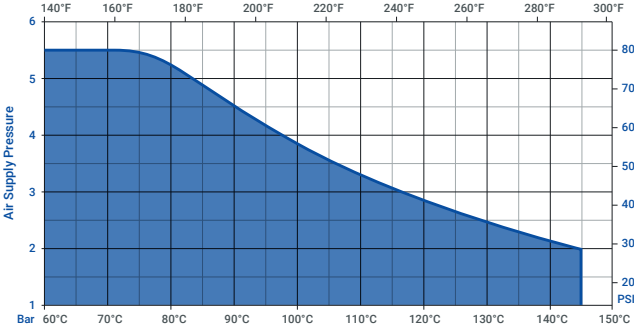
At 2 Bar (30 psi) discharge pressure and 60 psi supply pressure, PXH140 pumps provide 76 lpm (20 gpm) flow rates. They would cycle at 180 CPM and exhaust 30 SCFM of air.

\*Graph is for reference only. Performance was measured utilizing 1/2 in (3/8 in ID) air line and 1-1/4 in (1-1/8 in ID) liquid lines with 1 ft flooded suction. Performance may vary in your system.



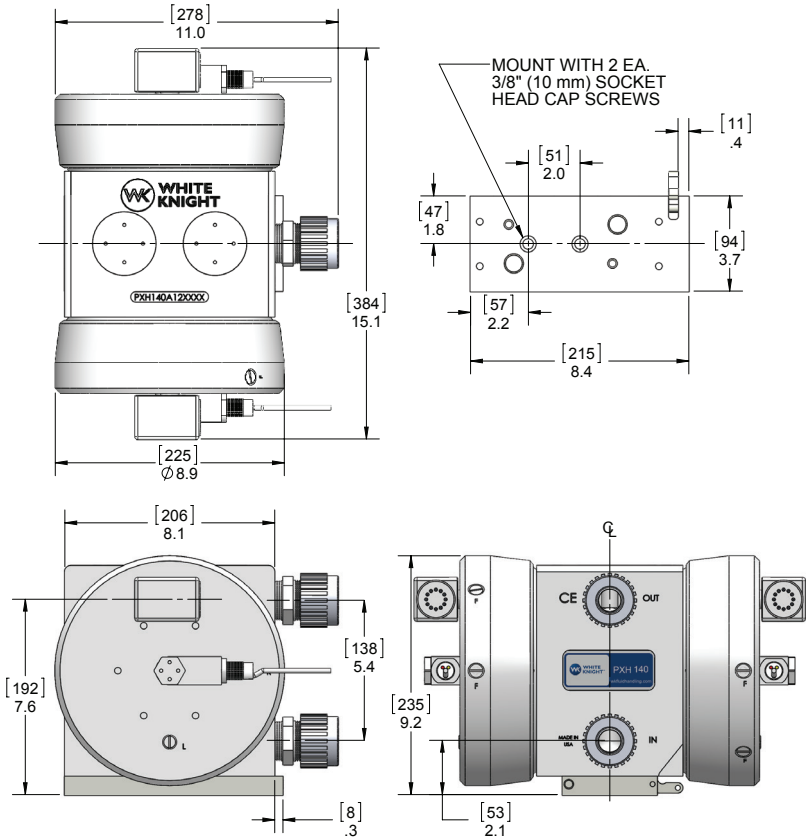


### 1.2 Temperature Limits



### 1.3 Dimensions

Dimensions in [mm] in





### 1.4 Bill of Materials

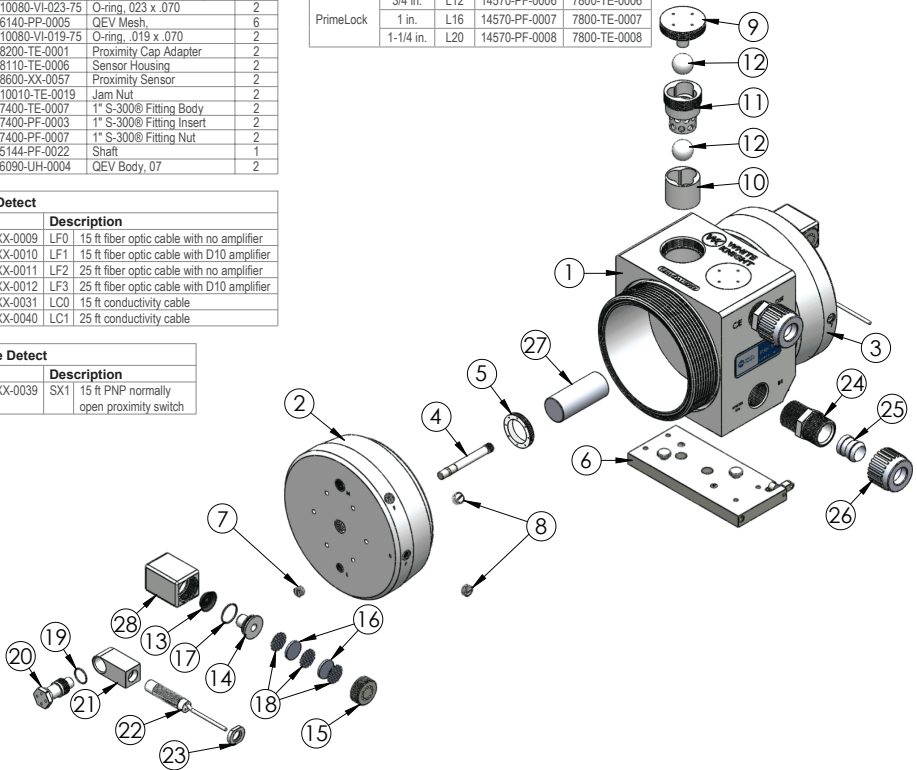
PXH140 BILL OF MATERIALS			
Item	Part Number	Description	Qty.
1	1125-TE-0018	Pump Body	1
2	2127-TE-0043	Head, Right	1
3	2127-TE-0044	Head, Left	1
4	14300-MP-0023	Bellows Assembly	2
5	5143-MP-0011	Seal, Shaft	2
6	14200-NP-0007	Base Plate Assembly	1
7	10040-TE-0003	1/4" NPT Plug	2
8	10040-TE-0006	5/8" Plug Short	4
9	4140-TE-0004	Check Plug	2
10	4135-MP-0004	Bottom Check Seat, Hi-flow	2
11	4142-MP-0003	Top Check Cage, Hi-flow	2
12	4100-MP-0003	1-1/8" Check Ball	4
13	3200-VI-0002	Diaphragm, Ø 1.190	2
14	6150-UH-0002	QEV Exhaust Seat	2
15	6150-NP-0008	QEV Muffler Cap	2
16	6140-PF-0001	QEV Baffle Porous Poly	4
17	10080-VI-023-75	O-ring, 023 x .070	2
18	6140-PP-0005	QEV Mesh	6
19	10080-VI-019-75	O-ring, 019 x .070	2
20	8200-TE-0001	Proximity Cap Adapter	2
21	8110-TE-0006	Sensor Housing	2
22	8600-XX-0057	Proximity Sensor	2
23	10010-TE-0019	Jam Nut	2
24	7400-TE-0007	1" S-300® Fitting Body	2
25	7400-PF-0003	1" S-300® Fitting Insert	2
26	7400-PF-0007	1" S-300® Fitting Nut	2
27	5144-PF-0022	Shaft	1
28	6090-UH-0004	QEV Body, 07	2

Leak Detect		
Part	Description	
14600-XX-0009	LFO	15 ft fiber optic cable with no amplifier
14600-XX-0010	LF1	15 ft fiber optic cable with D10 amplifier
14600-XX-0011	LF2	25 ft fiber optic cable with no amplifier
14600-XX-0012	LF3	25 ft fiber optic cable with D10 amplifier
14600-XX-0031	LC0	15 ft conductivity cable
14600-XX-0040	LCT	25 ft conductivity cable

Stroke Detect	
Part	Description
14700-XX-0039	SX1 15 ft PNP normally open proximity switch

Fittings (Type, Size, Option)	Assemblies	Body Inlet Only (Nut not included)
Flaretek Compatible	1/2 in. F08	14510-PF-0011
	3/4 in. F12	14510-PF-0009
Pillar S-300	1 in. F16	14510-PF-0009
	1-1/4 in. F20	14510-PF-0010
	1/2 in. P08	14530-PF-0011
	3/4 in. P12	14530-PF-0006
Synchro-Flare	1 in. P16	14530-PF-0007
	1-1/4 in. P20	14530-PF-0008
	1-1/2 in. P24	14530-PF-0026
	3/4 in. S12	14520-TE-0008
PrimeLock	1 in. S16	14520-TE-0007
	3/4 in. L12	14570-PF-0006
	1 in. L16	14570-PF-0007
	1-1/4 in. L20	14570-PF-0008

Fittings (Type, Size, Option)	Assemblies
Tube Out	3/4 in. T12
	1 in. T16
	1-1/4 in. T20
Weldable	1-1/2 in. T24
	3/4 in. W12
FNPT	3/4 in. W16
	1 in. W12
Plugged	1 in. N12
	1-1/4 in. N16
	1-1/2 in. N20
	7130-TE-0010
	7130-TE-0005





## 2. Installation

### 2.1 Precautions

#### Handling

Do NOT lift pump by proximity cables, quick exhaust valves nor air tubing.

#### Installation Orientation

PXH140 pumps must be installed in an upright position. Check valves are actuated by gravity and/or flow and will not seat if the pump is not upright. Do not install pumps within 3 ft of each other or it may interfere with proximity sensors.

#### Timer Mode

PXH140 pumps require an end of stroke detection mechanism (pressure switch) to prevent over stroking in timer mode. Operating a PXH140 in timer mode without stroke detection will void the pump warranty.

#### Required Air Flow (Shuttle Valve)

PXH140 pumps require 3/8 in minimum orifice with unrestricted air flow.

#### Required Air Flow (Solenoid Valve)

PXH140 pumps require a 3 Cv solenoid. Using a reduced Cv will reduce flow rates. Using a valve with more than 20% greater Cv will change operating parameters, reduce pump life and void the warranty.

#### Under Supply of Air

PXH140 pumps operate erratically or stall when air supply is insufficient. Ensure use of air supply pressures higher than averaged air consumption lines in performance charts. Air supply lines and fittings must meet minimal inner diameter requirements shown in the installation instructions.

#### Air Supply Pressure

Operating PXH140 pumps ~35% below max air pressure may significantly extend pump life. PXH140 pumps require 20 psi minimum air pressure. Operation above 5.5 Bar (80 psi) may damage the pump and void the warranty.

#### Using Proximity Sensors

Pumps using a proximity sensor are not intrinsically safe and do not qualify for use in explosion-proof environments.

#### Suction Lift

PXH140 pumps have initial suction lift of 3 ft. For best results minimize suction lift.

#### Liquid Inlet/Outlet Connections

PXH140 liquid ports are not NPT nor any other standard. Use of connectors other than those supplied by White Knight will damage the pump and void the warranty.

#### Liquid Line Restriction

PXH140 pumps may be controlled by closing liquid outlet lines. However, restricting liquid supply lines increases wear and should be avoided. Do NOT pump against a closed liquid inlet. It will damage the pump and void the warranty.

#### Running Dry

PXH140 pumps use the pumped liquid to lubricate their shafts. The pumps will cycle faster and wear more than normal when run dry, which may cause damage and loss of self-prime abilities. PXH140 pumps should not be run dry after start-up and are not warranted under dry run conditions.

#### Pulse Dampener with Shuttle Valve

Air supply pressure to PXH140 pumps should be at least ten psi higher than the liquid line pressure when using a pulsation dampener. Failure to do so may cause erratic operation.

#### Cross Contamination

PXH140 pumps use porous material that may retain chemicals. Take precautions to avoid cross contamination.



## 2.2 Warnings

### Pressurized Material



Pumps in use contain pressurized materials. Eliminate liquid and air pressure via shut off valves before pump is serviced or removed from the system.

### High Temperature



Heat may transfer to exterior surfaces when pumps operate with high temperature fluids. Avoid direct contact with the pump when high temperature fluids are present.

### Hazardous Chemical



Use appropriate personal protective equipment when handling pump. Reference Material Safety Data Sheet (MSDS) for information specific to your chemicals.

### Loud Noise



Pump exhaust air contributes to work area noise levels. Only operate pumps with approved muffler media, and use ear protection in noisy conditions.

## 2.3 Advantages

### Head Pressure / Dead-Head

PXH140 pumps can be controlled by adjusting their liquid outlet pressures and can be installed with head pressures up to dead-head (e.g. equal liquid and air pressures) with no damage to the pump.

### Thermal Cycling

PXH140 pumps require no maintenance when operated within their performance range, even in thermal cycling applications.

## 2.4 Environment & System

### Oversized Inlet Line

Pumps operate optimally with liquid inlet lines larger than the liquid outlet lines. This reduces strain on the bellows and may reduce pulsation in the pump outlet.

### Clean Supply Air (CDA)

PXH140 pumps require use of Class 2 air for particles and moisture per ISO 8573-1. Use 10 micron filter; maintain -40°C dew point. A point-of-use filter is recommended during first six months of operation in new fabs/systems due to high risks of debris that can damage pumps and void warranty.

### Flammable Solvents

PXH140 pumps are not constructed from conductive materials. System that pump flammable solvents should be properly grounded to avoid ignition by static charge. A River's Edge test of isolative pumps with flammable liquids indicated that liquids must be grounded and other procedures should be followed. Copy of test available.

### Pumping Liquids Near Boiling Point

Minimizing suction lift reduces pulsation and the potential for boiling or outgassing of liquid in the inlet of the pump. Although reciprocating pumps can pull suction lift, pump performance and life increase when suction lift is minimized or eliminated.

### Abrasive Slurry

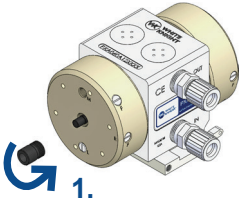
Pumping abrasive slurry may accelerate wear of components. PXH140 pumps are warranted when used with slurry. However, normal wear is not covered by warranty.

### Environmental Temperature

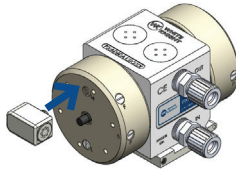
PXH140 pumps are rated for 0°C (32°F) - 50°C (122°F) environmental temperatures. Do not freeze fluid in pump. Operation below 0°C may accelerate wear. Normal wear is not covered by warranty.



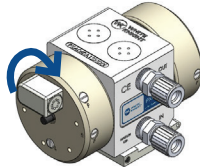
## 2.5 Proximity Sensor Installation



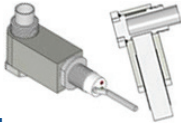
**1.**  
Remove QE V plug.



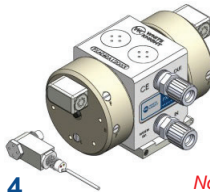
**2.**  
Attach QE V. Thread in NPT.  
Do not overtighten.



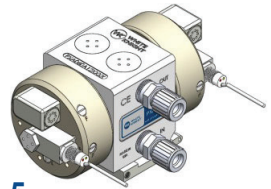
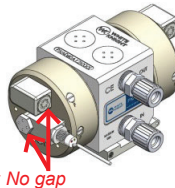
*Proximity sensors ship already installed in their housings. Follow steps 2.1-2.3 if sensors are removed from their housings.*



**3.**  
Ensure proximity sensor is properly installed in housing. Tighten to light contact. Tighten lock nut to housing.



**4.**  
Attach sensor assembly to pump head. Use a crescent wrench to tighten cap. Tighten to bottom out. Do not overtighten.

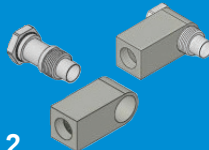


**5.**  
Repeat steps for both pump heads.

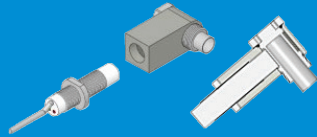
### Sensor Installation



**2.1**  
Ensure O-ring is set on the cap.



**2.2**  
Place cap into housing.



**2.3**  
Ensure proximity sensor is properly installed in housing. Tighten to light contact. Tighten lock nut to housing.

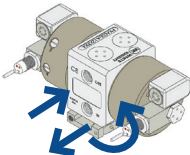


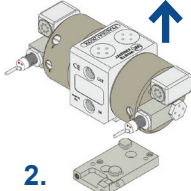


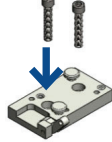


D10 amplifier must be calibrated before attaching fiber optic probes to the pump.

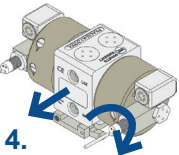
### 2.6 Installation Instructions

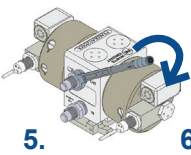
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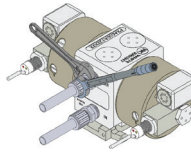
1. Set lever to up position. Slide base plate forward or pump body backward.
- 

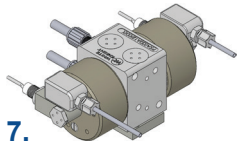
2. Lift pump off of base plate.
- 

3. Screw base plate to surface with 3/8 in or 10 mm socket head cap screws into pre-drilled holes.

*Pull-back dismount is standard. See steps 3.1-3.3 for forward dismount.*
- 

4. Set pump on base knobs; slide it forward. Set lever to down position.
- 

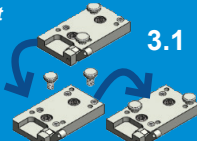
5. Attach fittings to pump. Tighten to 80 inch-lbs.
- 


6. Attach tubes and fittings per manufacturer instructions. Use backer wrench to hold fitting in place at pump.
- 


7. Set air line via 3/8 in FNPT ports on quick exhaust valves. Line must be 3/8 in minimum orifice.

#### Push-Forward Dismount Configuration Setup

Replace step 4 with steps 3.1-3.3 to re-configure the base plate to push-forward dismount.

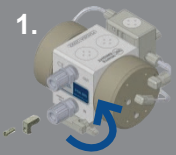
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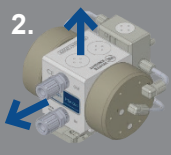
3.1 Move knobs to opposite sides.
- 

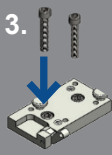
3.2 Set pump on base knobs; slide it backward.
- 

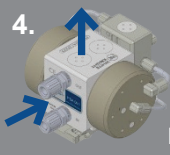
3.3 Move lever down to locked position.

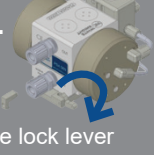
#### Install with Rigid Base Plate \*Requires push-forward dismount configuration (steps 3.1-3.3)

- 

1. Remove L bracket. Set lever in neutral (up) position.
- 

2. Slide pump forward; lift it off base plate.
- 

3. Fix base plate to work station. See step 4 above.
- 

4. Return pump to base plate.
- 

5. Move lock lever to down position. Reattach L bracket. Tighten to 12 in-lb.

#### Liquid Inlet/Outlet

Liquid ports are not NPT nor any other standard. Use of connectors other than those supplied by White Knight will damage the pump.





### 3. Control & Monitoring

#### Programmable Control

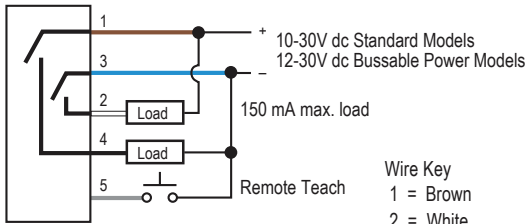
White Knight CPT-1 controllers monitor and adjust run mode, flow rate, leak detection and other pump operations.



#### D10 Amplifier Electrical Hookups & Dimensions

White Knight recommends Expert™ D10 amplifier for use with fiber optic stroke and leak detection assemblies.

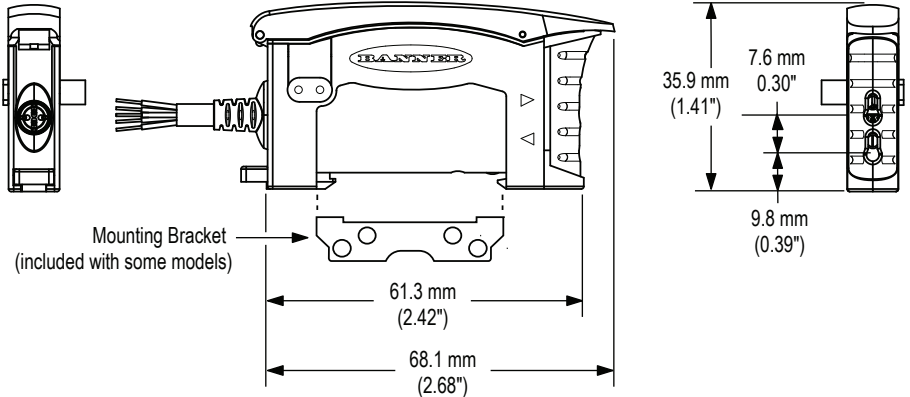
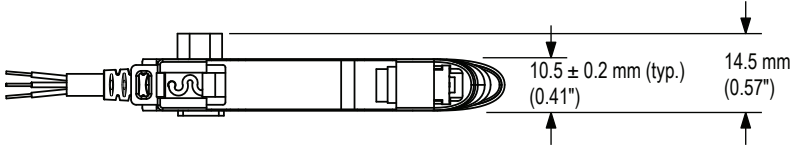
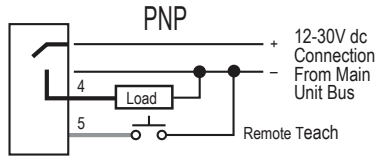
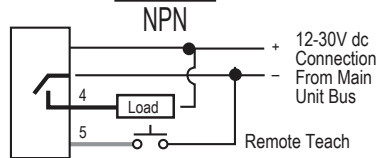
##### Standard Models and Main Unit



QD hookup is functionally identical (Pink wire not used)

- Wire Key  
 1 = Brown  
 2 = White  
 3 = Blue  
 4 = Black  
 5 = Gray

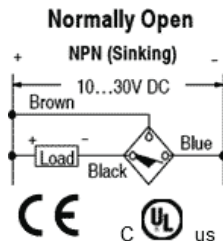
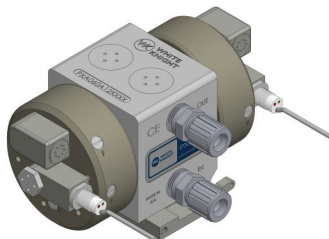
##### Sub-Units



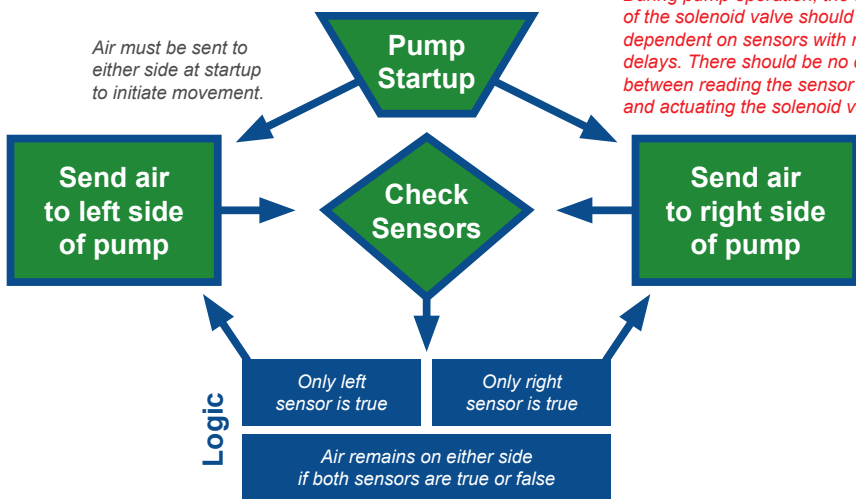


### 3.1 Proximity Detection Wiring Information

- 10-30 V DC
- ≤ 200 mA
- NPN-normally open
- Listed IND.CONT.EQ 81u2
- For use in the secondary of a Class 2 source of supply
- Use of Proximity Sensors does not qualify for intrinsically safe environments.



### 3.2 Shift Logic for Proximity Pumps



### Proximity End Stroke Operation

<b>Solenoid output</b>												
Left side	on	on	off	off	off	on	on	on	off	off	off	
Right Side	off	off	on	on	on	off	off	off	on	on	on	
<b>End Stroke Signals</b>												
Left Side	on	off	off	on	on	on	on	off	off	on	on	
Right Side	on	on	on	on	off	off	on	on	on	on	off	
<b>Switch Solenoid Sides</b>	yes			yes			yes			yes		

\* The proximity sensors on the pump can both be seen in the middle of the stroke; thus it is required that the solenoid not be switched until just one sensor is seen.  
\* Vertical line denotes when the solenoid was switched.



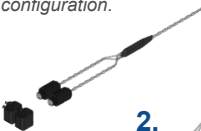
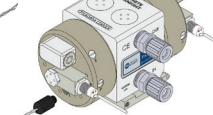


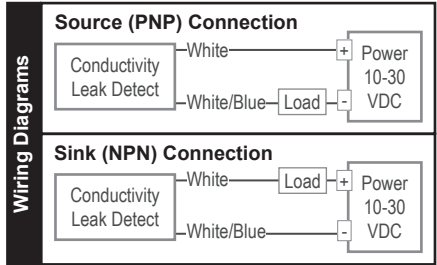
### 3.3 Conductivity Leak Detection Installation

Leaks are identified if conductive fluid contacts a sensor. Sensor provides a Sink (NPN) or Source (PNP) signal, depending on the wire setup. See the wiring diagrams below.

*Conductive leak detection does not qualify for use in explosion-proof environments. Conductive fluid required.*

See below for elbow out configuration.





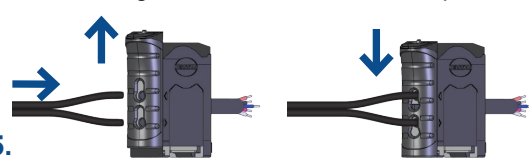
-  Remove leak adapter from assembly.
-  Replace NPT plug in "L" port with probe. Hand Tighten. Attach cable to signal translator (e.g. PLC).



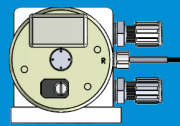
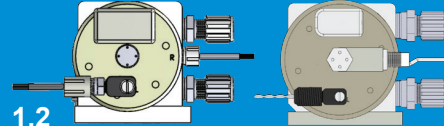
### 3.4 Fiber Optic Leak Detection Installation

*D10 amplifier must be calibrated before attaching fiber optic probes to the pump. Fiber optic sensors can melt if used at >130°C (266°F), causing leak detect failure.*

See below for elbow out configuration.

-  Remove leak adapter and leak detect probe from fiber optic assembly.
-  For straight out configuration replace NPT plug in "L" port with the probe. Hand-tighten.
-  Insert the fiber optic cable until it contacts the bottom of the probe.
-  Lower ferrule and gripper until snug against the probe. Hand tighten female gripper nut.
-  Open the top and slide the front face of the D10 up. Press the fiber optic ends into the holes on its front. Slide the face down to lock cables in place.

For elbow out configuration:

-  Replace NPT plug in "L" port with elbow adapter.
-  Attach fiber optic or conductivity leak detect probe per instructions above.





### 3.5 Calibrating D10 Amplifier for Fiber Optic Leak Detection

#### Step 1: Power On D10 Amplifier & Set "Dark Operate" Mode:

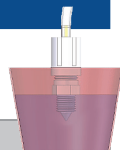
	Push Button <i>0.04 s ≤ "Click" ≤ 0.8 s</i>	Remote Line <i>0.04 s ≤ T ≤ 0.8 s</i>	Result
<b>Access Setup Mode</b>	Press and hold both buttons > 2 seconds. 	Double-pulse remote line 	<ul style="list-style-type: none"> <li>Green Power LED turns OFF.</li> <li>Output LED remains active.</li> <li>Icons continue to display current setup.</li> <li>Bargraph turns OFF.</li> </ul>
<b>Select Settings</b>	Press either button until LEDs show desired settings. 	Pulse the remote line until LEDs show desired settings.  Note: Double-pulsing remote line causes setting to "back up" one step.	Sensor toggles through these setting combinations: LO - Normal Speed - No Delay (default) DO - Normal Speed - No Delay LO - High Speed - No Delay DO - High Speed - No Delay LO - Normal Speed - Delay DO - Normal Speed - Delay LO - High Speed - Delay DO - High Speed - Delay
<b>Return to Run Mode</b>	Press and hold both buttons > 2 seconds. 	Hold remote line low > 2 seconds. 	<ul style="list-style-type: none"> <li>Green Power LED turns ON.</li> <li>Sensor returns to Run mode with new settings.</li> </ul>

#### Step 2: Access "Single-Point Dark Set" Mode

	Push Button <i>0.04 s ≤ "Click" ≤ 0.8 s</i>	Remote Line <i>0.04 s ≤ T ≤ 0.8 s</i>	Result
<b>Access Set Mode</b>	Press and hold static button > 2 seconds. 	Single-pulse remote line 	<ul style="list-style-type: none"> <li>Power LED: OFF.</li> <li>Output LED: ON (push button) OFF (remote line)</li> <li>Static LEDs: LO &amp; DO alternately flashing</li> </ul>

#### Step 3: Set Sensing Condition

Set condition to "leak detection" sensing while probe tip is submerged in liquid. Then, remove the leak probe from liquid and reinserted into the "L" port. Amplifier will now signal when moisture is detected on the probe tip.



	Push Button <i>0.04 s ≤ "Click" ≤ 0.8 s</i>	Remote Line <i>0.04 s ≤ T ≤ 0.8 s</i>	Result
<b>Set Sensing Condition</b>	<ul style="list-style-type: none"> <li>Present sensing condition</li> <li>Five-click static button</li> </ul>	Present sensing condition • Five-pulse remote line 	<ul style="list-style-type: none"> <li>Power LED: ON.</li> <li>Output LED: ON (push button) OFF (remote line)</li> <li>Bargraph: 4 indicators flash.</li> <li>Sensor returns to Run mode with new settings</li> </ul> <ul style="list-style-type: none"> <li>Power LED: ON.</li> <li>Output LED: ON (push button) OFF (remote line)</li> <li>Bargraph: #1, 3, 5, 7 flash for failure.</li> <li>Sensor returns to Set sensing condition.</li> </ul>





### 4. Ordering Instructions








Required (Default Model)

Additional Options (Blank if not needed)

<b>PXH140</b>	<b>- F16</b>	<b>- LF0</b>	<b>- SX1</b>	<b>- TF16</b>	
1	2	3	4	5	6 Rev

Options 1-3 are required. Leave Additional Options blank if not desired. Only add Outlet if different than Inlet.

Default options are highlighted

1. Pump Model	
Standard	PXH140
2. Check Ball Material	
PTFE Check balls	blank
PFA Check balls	F
3. Inlet Fitting	
<i>Front straight only</i>	
 Flaretek Compatible	1/2 in. F08
	3/4 in. F12
	1 in. F16
	1-1/4 in. F20
 Tube Out	3/4 in. T12
	1 in. T16
	1-1/4 in. T20
	1-1/2 in. T24
 Weldable	3/4 in. W12
	1 in. W16
 Pillar S-300	1/2 in. P08
	3/4 in. P12
	1 in. P16
	1-1/4 in. P20
	1-1/2 in. P24
 FNPT	3/4 in. N12
	1 in. N16
	1-1/4 in. N20
 Synchro-Flare	1/2 in. S08
	3/4 in. S12
	1 in. S16
 PrimeLock	3/4 in. L12
	1 in. L16
	1-1/4 in. L20

4. Leak Detection	
No leak detection	blank
15 ft fiber optic cable with no amplifier	LF0
15 ft fiber optic cable with D10 amplifier	LF1
25 ft fiber optic cable with no amplifier	LF2
25 ft fiber optic cable with D10 amplifier	LF3
15 ft conductivity cable	LC0
25 ft conductivity cable	LC1

5. Stroke Detection	
No stroke detection	blank
15 ft PNP normally open proximity switch	SX1

**\* Proximity switch ordered separately.**








Proximity switch is required for operation. Standard configuration does NOT include proximity switch.

For applications requiring the NPN signal, White Knight recommends the use of a signal converter similar to Balluff part number BAE002H.



Timer mode operation requires end-of-stroke detection. Use of timer mode without stroke detection voids the warranty.

Operating the pump without the included quick exhaust valves (QEVs) voids pump warranty. Customers may use their own QEVs with the optional NPT adapter.

6. Outlet Fitting		Front	Top
<i>Straight only. Select Top or Front.</i>			
<i>Same as Inlet</i>		blank	n/a
 Flaretek Compatible	1/2 in.	FF08	TF08
	3/4 in.	FF12	TF12
	1 in.	FF16	TF16
	1-1/4 in.	FF20	TF20
 Tube Out	3/4 in.	FT12	TT12
	1 in.	FT16	TT16
	1-1/4 in.	FT20	TT20
	1-1/2 in.	FT24	TT24
 Weldable	3/4 in.	FW12	TW12
	1 in.	FW16	TW16
 Pillar S-300	1/2 in.	FP08	TP08
	3/4 in.	FP12	TP12
	1 in.	FP16	TP16
	1-1/4 in.	FP20	TP20
	1-1/2 in.	FP24	TP24
 FNPT	3/4 in.	FN12	TN12
	1 in.	FN16	TN16
	1-1/4 in.	FN20	TN20
 Synchro-Flare	1/2 in.	FS08	TS08
	3/4 in.	FS12	TS12
	1 in.	FS16	TS16
 PrimeLock	3/4 in.	FL12	TL12
	1 in.	FL16	TL16
	1-1/4 in.	FL20	TL20

Revision	
No revision	blank
<p>Contact support for revision level or copy exact code activation details. Configured part numbers are not Copy Exact Part Numbers. <a href="mailto:support@wkfluidhandling.com">support@wkfluidhandling.com</a></p>	





### 5. Pump Service

Pumps fully rebuilt by White Knight, certified rebuilders, or technicians certified by White Knight receive full warranty renewal. Details below.

#### White Knight Rebuilds

Request factory rebuilds by web form at: <https://wkfluidhandling.com/support/rma/>. An RMA# will be provided after processing.

*\*Customers must follow decontamination instructions in Section 4.4 when returning a pump to White Knight.*

#### Certified Rebuilders

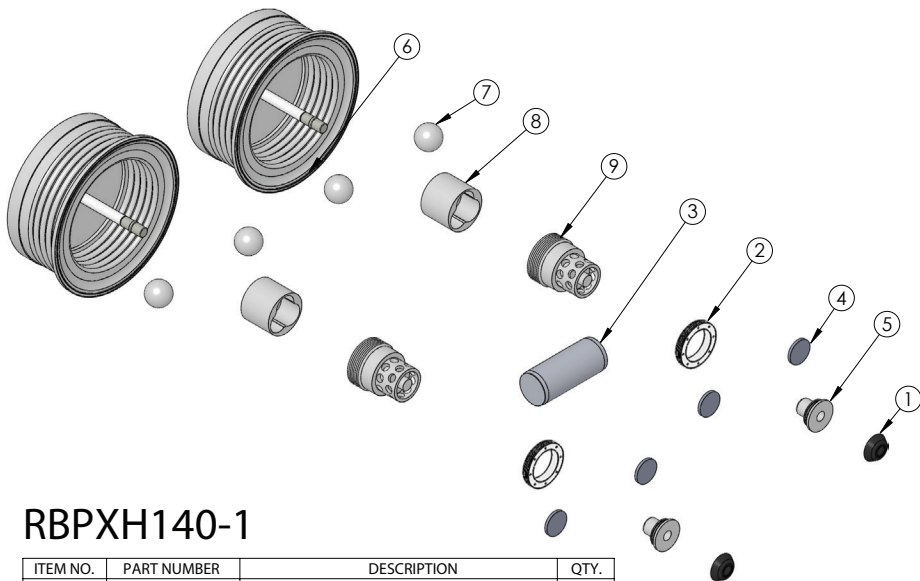
White Knight's global network of certified rebuilders expedite rebuild turn-around time and minimize shipping costs. Find certified rebuilders at: <https://wkfluidhandling.com/rebuilders/>

#### Rebuild Pump as Certified Technician

White Knight offers trainings to certify technicians to rebuild pumps. Technicians who pass the training are issued a two-year certification. During the two years, parts in pumps rebuilt by the technician receive a full warranty. See: <https://wkfluidhandling.com/virtual-rebuilds/>

### 5.1 Rebuild Kits & Parts

Rebuild kit for PXH140 is RBPXH140-1. To request rebuilds by White Knight, use RBPXH140-5 (labor included). Pump rebuilds require tool kit: 12200-XX-0024 (Legacy# PXH140-170).



## RBPXH140-1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3200-VI-0002	DIAPHRAGM, Ø 1.190	2
2	5143-MP-0011	SEAL, SHAFT, 140L	2
3	5144-PF-0022	SHAFT, SOLID, PFA, 140L	1
4	6140-FP-0001	BAFFLE, 1.100"	4
5	6150-UH-0002	SEAT, QEA	2
6	14300-MP-0023	BELLOWS ASSEMBLY, PROX, 140L	2
7	4100-MP-0003	CHECK BALL- 1-1/8"	4
8	4135-MP-0004	BOTTOM CHECK SEAT-120/140L HIGH FLOW	2
9	4142-MP-0003	TOP CHECK SEAT-30GPM HIGH FLOW	2





## 5.2 Return Pump for Service

Follow decontamination instructions when returning a pump for service.

**DO NOT REMOVE PAGE FROM MANUAL.**

Copy page from manual or download at <https://wkfluidhandling.com/support/rma/>.

# Decontamination Instructions

**PRINT COMPLETED DECONTAMINATION CERTIFICATION. IT MUST BE INCLUDED IN YOUR RMA SHIPMENT.**

White Knight products are designed for use with caustic and otherwise dangerous liquids. Handle every product as if it contains dangerous chemicals whether or not it actually does.

- Only those with adequate safety training should attempt to handle used pumps.
- Wear adequate safety gear appropriate for chemicals that have been in the pump.
- Review relevant Material Safety Data Sheets (MSDS) before handling the pump.
- Review emergency numbers for use in event of an accident.
- Prepare Ph papers, showers, antidotes, clean-up equipment, neutralizers, and other safety devices used to detect, neutralize or minimize effects of chemicals described in appropriate MSDS documents.

## Rinse with DI Water

Circulate DI water through pump for twenty minutes before disassembly and/or double bagging for shipment. If pump is nonfunctional, force DI water from inlet through outlet for 40 minutes before shipment preparations.

## Remove Pump from Station:

1. Disconnect liquid tubing connectors from front of pump (opposite shuttle valve).
2. Plug NPT fittings with PTFE plug, Flare fittings with flare nose cover and cap, or other plug or cap as recommended by connector supplier.
3. Disconnect air supply tubing from face of shuttle valve.
4. Loosen mount screw from base plate. (Note: do not remove screw from base plate).
5. Remove base plate using proper tool for the fastening devices (e.g. Allen wrench or screw driver).  
Note: Base plate may stay if needed for replacement pump to be used.
6. Return all removed parts to the pump.

## Return Pump to White Knight:

1. Rinse pump with DI water as described above after removing it from its station.
2. Drain remaining DI water from the pump inlet and outlet liquid tubing connectors.
3. Plug liquid outlets as described in the Remove Pump from Station section above.
4. Dry the pump, double bag it, and seal it in thick polyethylene bags.
5. Return the pump to its original packaging.
6. Include MSDS for the chemical that the pump was handling in the box with the pump.
7. Obtain RMA number from White Knight and write it on the outside of the box.
8. Ship to White Knight following all rules, regulations and laws regarding shipment of dangerous materials. Ship freight pre-paid. No collect shipments will be accepted. Unauthorized use of White Knight shipping accounts will result in the adding of freight to the bill in addition to a service charge.

## Include All Pump Components:

Pumps returned to White Knight for evaluation, service or repair must be complete with all components, including but not limited to base plate, mount screws, tubing connectors, tubing connector caps, flare noses, shuttle valves, mufflers, and tubing. Missing parts will be added to the pump and charged to the customer.







**DO NOT REMOVE PAGE FROM MANUAL.**

Copy page from manual or download at <https://wkfluidhandling.com/support/rma/>.

## Decontamination Certification

**COMPLETE AND PRINT THIS FORM. IT MUST BE INCLUDED IN YOUR RMA SHIPMENT.**

I, the undersigned employee of \_\_\_\_\_, certify that all decontamination and safety procedures described in Decontamination Instructions section have been followed for return of product below.

**RMA#:** \_\_\_\_\_

*(We cannot process returns without an RMA number.)*

**Serial#:** \_\_\_\_\_

*(We cannot process returns without a product serial number.)*

### **Metal Exposure:**

*(Check all that apply. Write in other metals if necessary.)*

Product was used in a Metal Process.  Yes  No

Product was used in a Copper Metal Process.  Yes  No

Product was used with:

- Aluminum  Cobalt  Gold  Lead  Nickel  Platinum  Silver  Tin  Titanium
- Tungsten  Zinc  Other: \_\_\_\_\_

### **Chemical Exposure:**

*(Check all that apply. Write in other chemicals if necessary.)*

Product was **NOT** used in chemicals (DI Water only).

Product was used in chemicals.

- Ammonia  Ammonium Hydroxide  Hydrochloric Acid  Hydrofluoric Acid  Hydrogen Peroxide  IPA
- Nitric Acid  Phosphoric Acid  Sulfuric Acid  Other: \_\_\_\_\_

### **Shipping Information:**

Please indicate metal processes to which the product has been exposed by clearly and conspicuously labeling the outside of the return package with the metal.

**Products exposed to Metal Processes must be sent to the following address:**

White Knight Fluid Handling  
187 East 670 South, Suite B  
Kamas, UT 84036

**Products NOT exposed to Metal Processes must be sent to the following address:**

White Knight Fluid Handling  
187 East 670 South, Suite C  
Kamas, UT 84036

Print Name: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_





## 6. Warranty

White Knight follows strict manufacturing, assembly and testing procedures to ensure consistency and reliability.

White Knight warrants PXH140 pumps and components are free from defects in materials and workmanship for two years from our shipment date or your installation date if provided within 90 days of shipment from our facility.

Failures due to normal wear, misuse, abuse or unauthorized disassembly nullify this warranty.

White Knight does not guarantee the suitability of products for specific applications. White Knight is not liable for any damage or expense resulting from use or misuse of its products in any application. Responsibility is limited solely to repair or replacement of defective products or components.

Prior written, faxed or emailed approval must be obtained from White Knight before returning any product or component for warranty consideration. All determinations regarding cause of failure are made by White Knight, and all decisions regarding warranty fulfillment or nullification are made by White Knight.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING ANY GUARANTEE OF SUITABILITY FOR ANY PURPOSE. NO VARIATIONS OF THIS WARRANTY SHALL BE HONORED NOR CONSIDERED LEGALLY BINDING, EXCEPT WRITTEN AGREEMENTS SIGNED BY THE CEO OF WHITE KNIGHT FLUID HANDLING.

## Accessories

*See ordering instructions or contact us for details.*

### Stroke Detection

- Fiber Optic stroke detection with or without sensor
- Solid state pressure switch
- Solid state dual pressure switch

### Leak Detection

- Fiber Optic leak detection with or without sensor
- Conductivity leak detection

### CPT-1

- Control/monitor run mode and flow rate.

### Catcher™ Pre-Filters

- In-line and pump-mounted options
- Large through holes to avoid loading
- Filter may be removed without removing the Catcher™ from the pump or the line.
- Pumps damaged by passing solids that use a Catcher™ are repaired as in warranty.

### Filter Housing

- 100% non-metallic
- Allows for filter changing without disconnecting the inlet/outlet lines
- Rated for temperatures up to 210°C
- Install with industry standard connections
- Designed to allow for thermal cycling
- Upright and inverted installation options

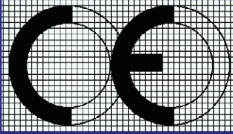
### Quick Exhaust Valves

- Allows for immediate escape of exhaust air reducing pulsation and exposure of solenoid valve to corrosive fumes
- In-line and pump-mounted options
- UHMW-PE design
- Comes standard with a one-year warranty

### Pulse Dampeners

- Uses same CDA as supplied to pump
- In-line and pump-mounted options
- Sizes available for all PXH Series pumps
- Self-adjusting, Auto-Level Valve is regulated by liquid line pressure





# Barclay-Phelps

CE MARKING SPECIALISTS  
Hoi Yuen Road, Kwun Tong, Kowloon, Hong Kong

## CERTIFICATE & DECLARATION OF CONFORMITY FOR CE MARKING

**Company contact details:**

White Knight Fluid Handling Inc.  
187 E. 670 S., Kamas, Utah, 84036, USA

**White Knight Fluid Handling Inc. declares that their:**

Bellows Pump Line

PSA030, PSA060, PSA140, PSH030, PSH060, PSH140, PSU030, PSU060, PSU140, PSA015, PSR050, PSR025, PFA030, PFA060, PFA140, PFH030, PFH060, PFH140, PFU030, PFU060, PFU140, PXA030, PXA060, PXA140, PXH030, PXH060, PXH140, PXU030, PXU060, PXU140, PFA015, LHA015, LHA030, LHA070

Diaphragm Pump Line (Non Conductive)

PSD04TE, PSD06TE, PSD08TE, PSD16TE, PSD24TE, PSD04UH, PSD06UH, PSD08UH, PSD16UH, PSD24UH, PSB100

Diaphragm Pump Line (Conductive)

PSD04TC, PSD06TC, PSD08TC, PSD16TC, PSD24TC, PSD04UC, PSD06UC, PSD08UC, PSD16UC, PSD24UC

Legacy Pump Line

PLS30, PLS60, PLS120, PLX30, PLX60, PLX120, PX30, PX60, PX120, PLF30, PLF60, PLF120

Metering Pumps

PPM100, PEM100, PEM050

Plastic Pumps

PHC40-2, PPMC300, PPMA

TPA07 Pressure Transducer

**are classified within the following EU Directives as applicable:**

- Machinery Directive 2006/42/EC
- Low Voltage Directive 2014/35/EU
- Electromagnetic Compatibility Directive 2014/30/EU
- RoHS 2 Directive 2011/65/EU

**and further conform with the following EU Harmonized Standards as applicable:**

EN 809:1998+A1:2009 EN 60204-1:2006 + A1:2009 EN 61000-6-2:2005 EN 61000-6-4:2007+A1:2011

**Dated:** 16 January 2017

**Position of signatory:** Product Manager **Name of Signatory:** Cory Ammon Simmons

**Signed below:** on behalf of White Knight Fluid Handling Inc.





**WHITE  
KNIGHT®**

.....*engineer approved™*

**White Knight Support**

187 E. 670 S.  
Kamas, UT 84036

Phone: 435.783.6040  
Toll Free: 888.796.2476  
Fax: 435.783.6128

[support@wkfluidhandling.com](mailto:support@wkfluidhandling.com)  
<https://wkfluidhandling.com/support/>



Part No. 18200-LM-0019

